

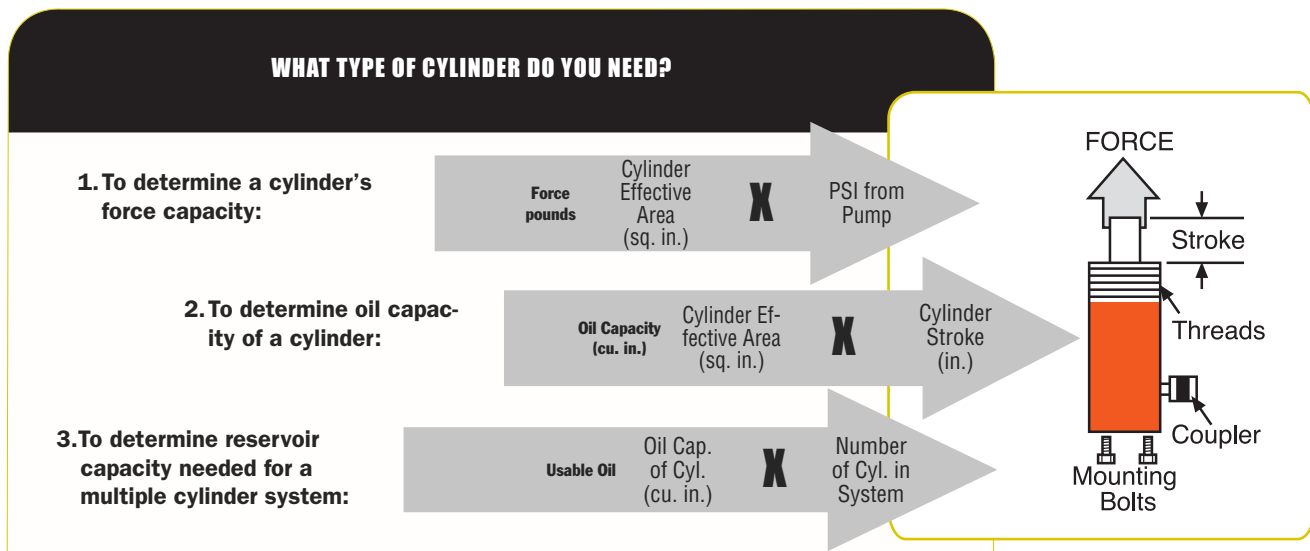
CYLINDER SELECTION

Choose The
Right Cylinder

Step 1 Select the hydraulic cylinder that best suits the application.
See page 7, 12-13.

Step 2 Select the hydraulic pump, with valve option, that best matches the cylinder and application. See pages 6, 42-49, 120-121.

Step 3 Select the hydraulic accessories you need. See pages 34-39.



CONSIDERATIONS:

1. What push or pull tonnage is required per cylinder in your application? (Rule of thumb; Always choose a cylinder with a tonnage rating of 20% or more than what is required to lift the load.)
2. What is the push or pull stroke length required?
3. Does the cylinder need to push, pull or both? (Single-acting cylinders extend the piston under hydraulic pressure; double-acting cylinders extend and retract the piston under pressure.)
4. Does the application require multiple cylinders?
5. Is the application stationary, or must the components be light in weight for easy portability?
6. Do you need to extend a rod or cable through the center of the cylinder for the application, as in a tensioning operation?
7. Does the application require that the cylinder fit within limited-clearance work areas?
8. Does the application require that the cylinder be "dead-ended" at the end of its work stroke?
9. Will the cylinder need to withstand off-center loads? Cylinders with swivel caps are available.
10. Does the application require that the lifted load be supported for extended periods of time? Locking collars are ideal for such jobs, as are cribbing blocks.
11. Is corrosion resistance required? Our unique "Power Tech" surface treatment is standard on many Power Team cylinders, and optional on many of our cylinders which feature steel construction.
12. Will the application involve high cycles (over 2,500 in the cylinders lifetime)? Our "RD", "RH", "RP" and "C" series cylinders are ideal choices. Please refer to pages 12-13 for the capabilities of each cylinder.



ONLY POWER TEAM PROVIDES THE ***POWER TECH*** SURFACE TREATMENT:

- High corrosion and wear resistance, anti-galling properties.
- Significantly increases the life expectancy of a cylinder.
- Retains lubricants, prevents bronze and other materials from sticking to surface.
- Increases fatigue strength and impact strength.
- Increases surface yield and tensile strength.
- Provides improved abrasion and scratch resistance.
- Causes no appreciable dimensional change.
- 56 Rc minimum surface hardness.
- Passes ASTM B117-85 100 hour salt spray corrosion resistance tests.

The “**Power Tech**” surface treatment is standard on the gland nut, cylinder body and piston/piston rod of the following cylinders: RLS50, RLS100, RLS200, RLS300, RLS500S, RLS750S, RLS1000S, RLS1500S, and RSS1002. NOTE: Bronze plating may be used in place of the “Power Tech” surface finish for the piston/piston rod of any of the above cylinders. The “**Power Tech**” surface treatment is standard on the standpipe of all “RH” series single and double- acting cylinders. The “**Power Tech**” surface treatment is standard on the piston/piston rod of the RT172, RT302 and RT503 cylinders.